



THE UNIVERSITY OF  
MELBOURNE

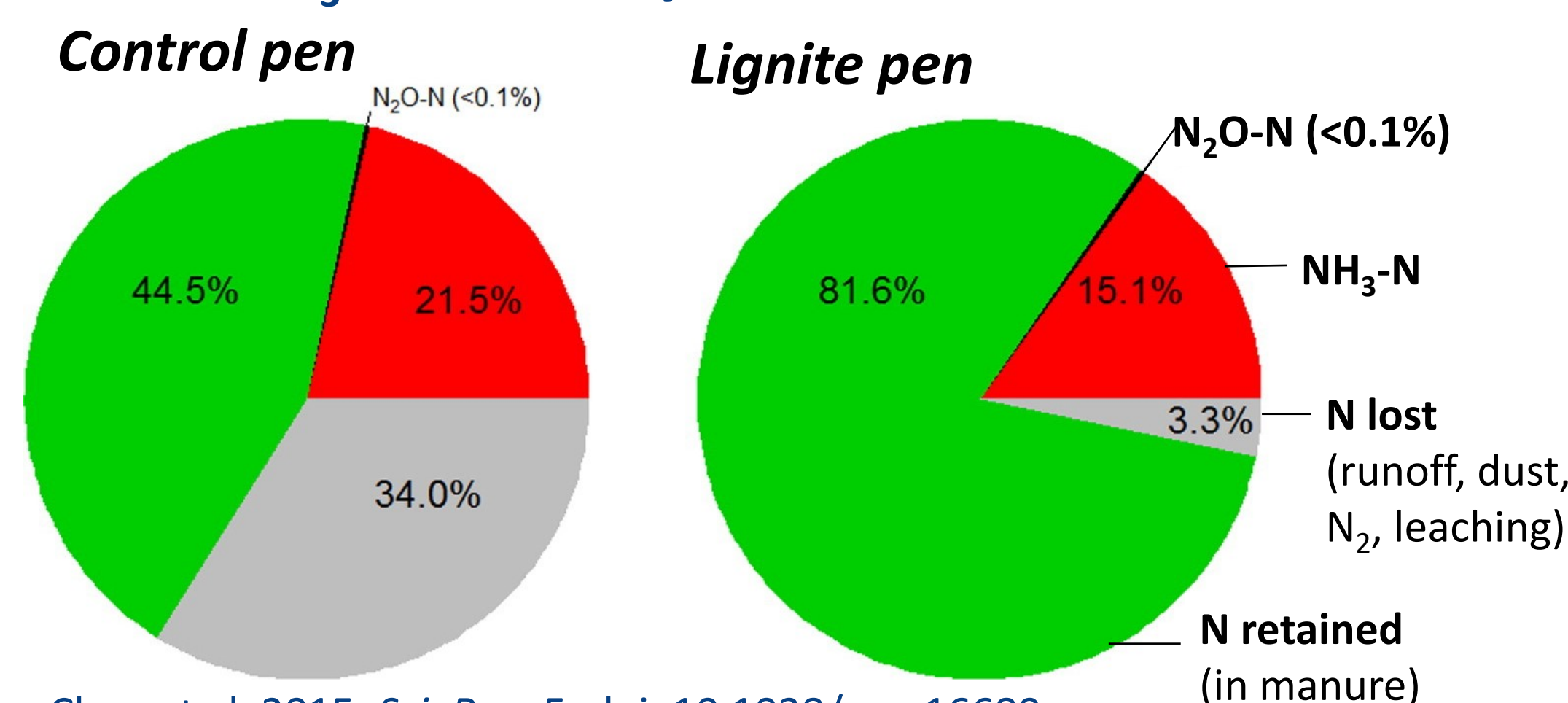
# Surface Modification of Coal and its Application to Mitigate Ammonia Loss from Livestock Manure

Wei Zhang\*, Deli Chen, Ji-Zheng He, Clayton Butterley, Bing Han

## Introduction

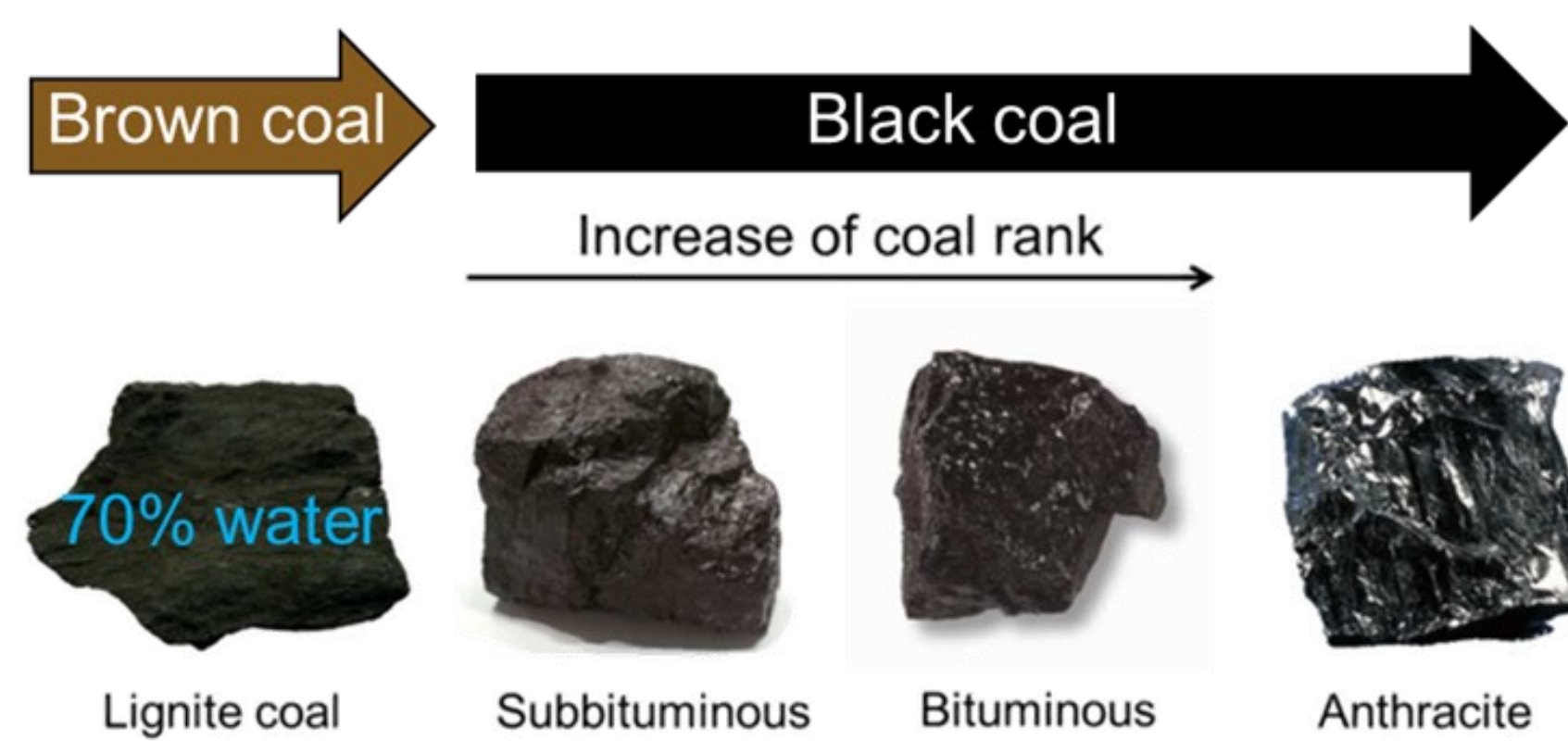
- Intensive livestock production systems are hotspots for ammonia ( $\text{NH}_3$ ) loss to the environment.
- Application of lignite (i.e., brown coal) to outdoor cattle pens reduced  $\text{NH}_3$  emissions by 30 – 66% in cattle feedlots.

- However, the high water content of lignite can lead to prohibitive costs on long distance transport.
- We dewater lignite and modify black coal and coal washery tailings to work like lignite to reduce  $\text{NH}_3$  loss.



Chen et al. 2015, *Sci. Rep.* 5, doi: 10.1038/srep16689

Sun et al., 2016, *Sci. Total Environ.* 565, doi: 10.1016/j.scitotenv.2016.04.156

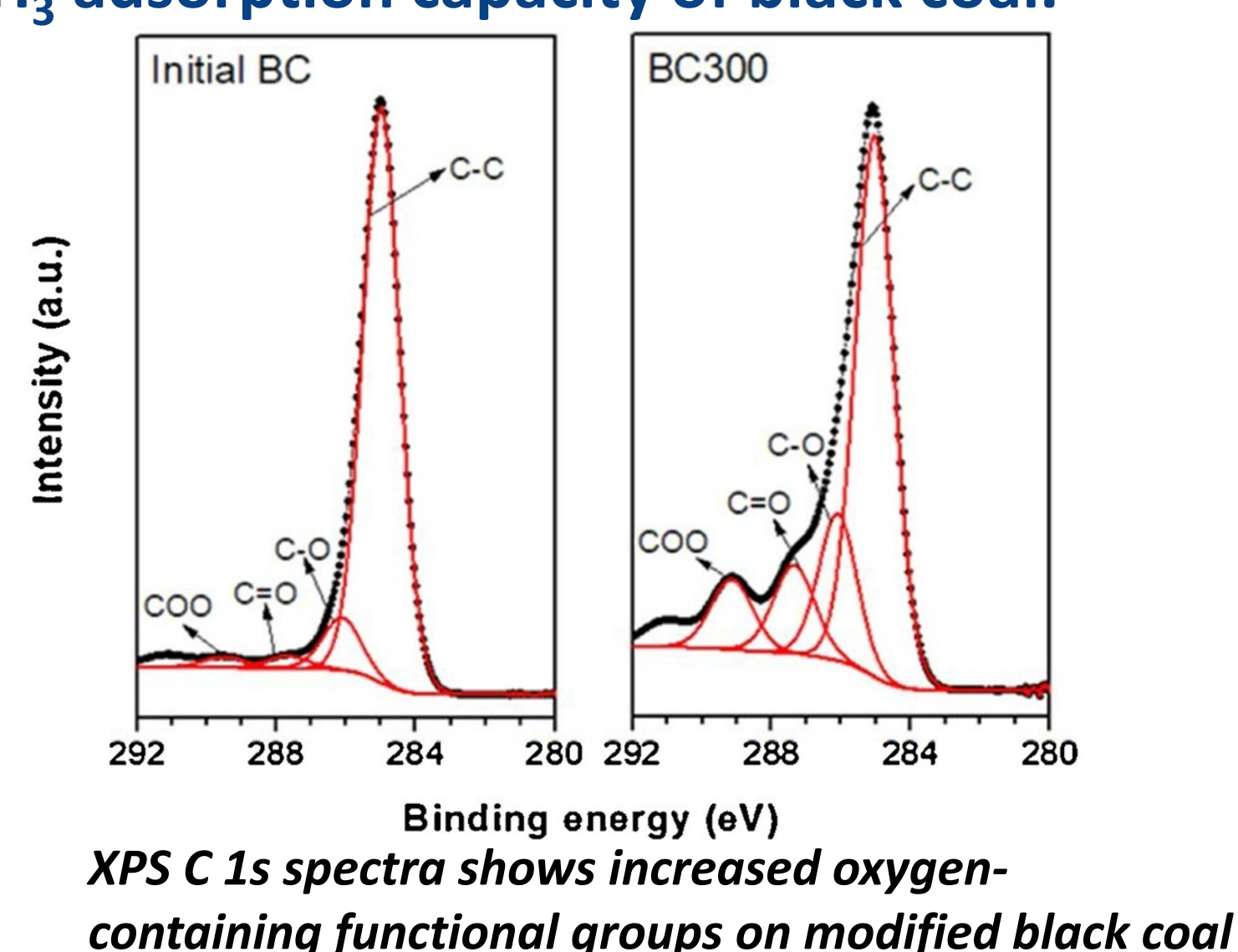
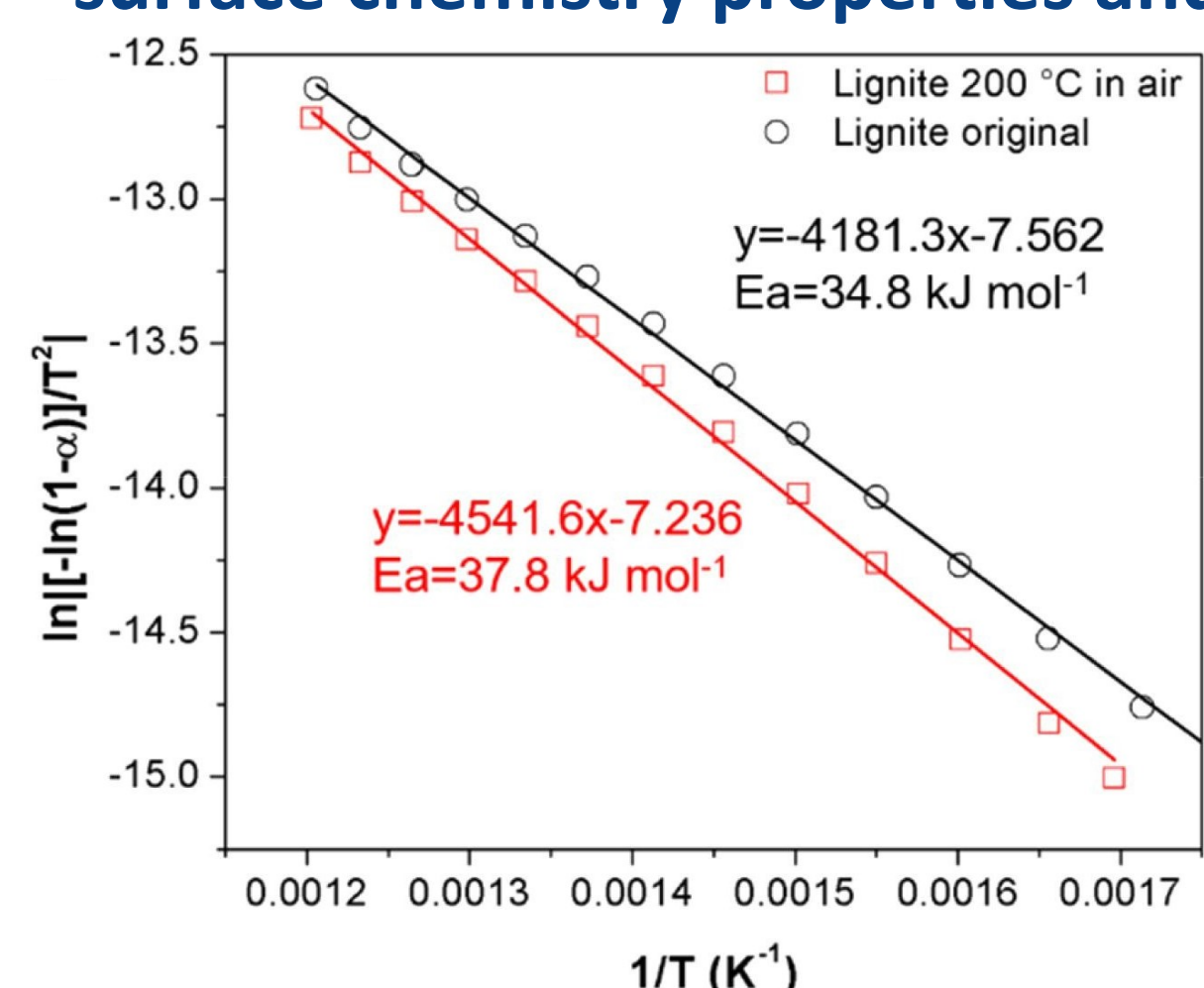


## Objectives

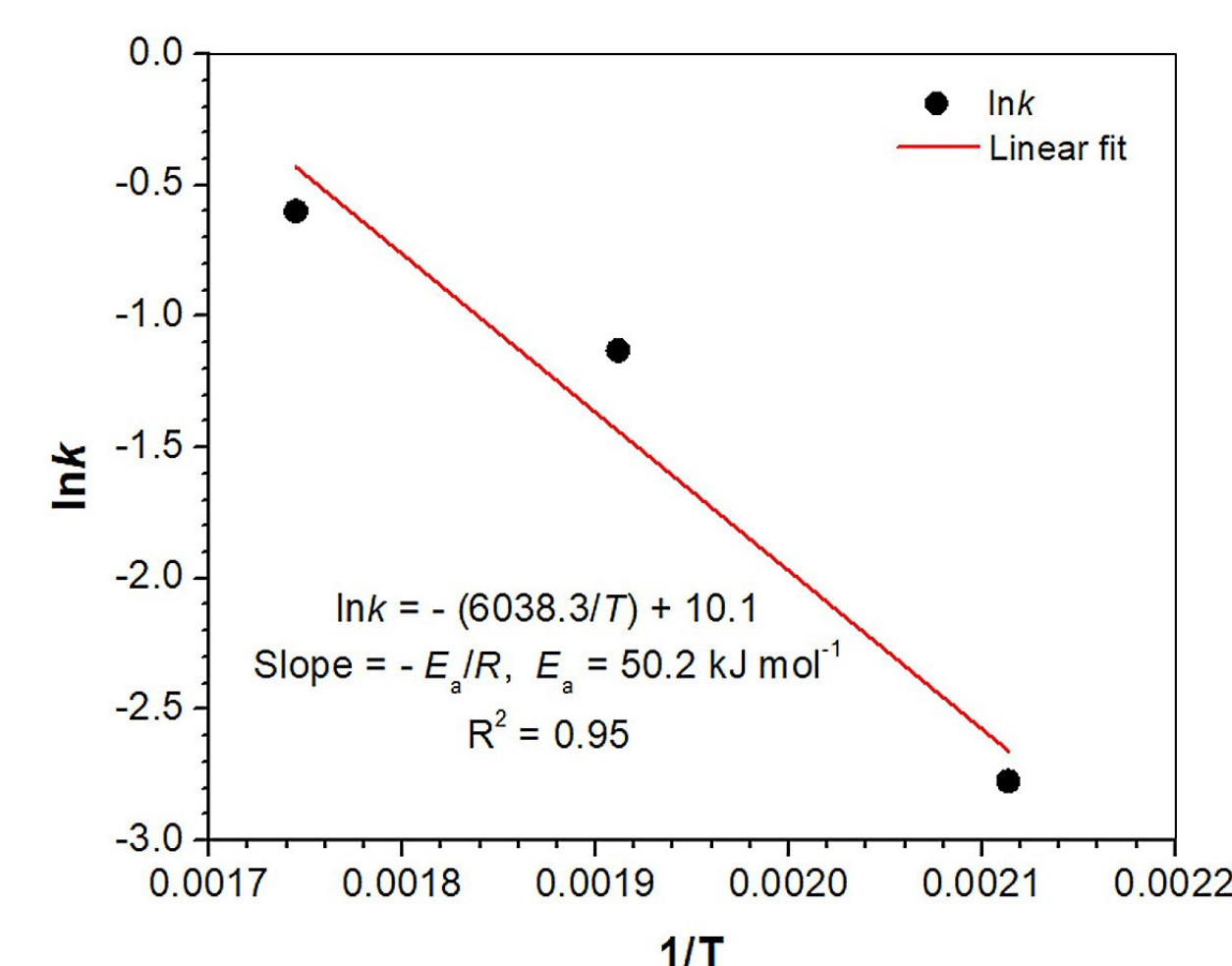
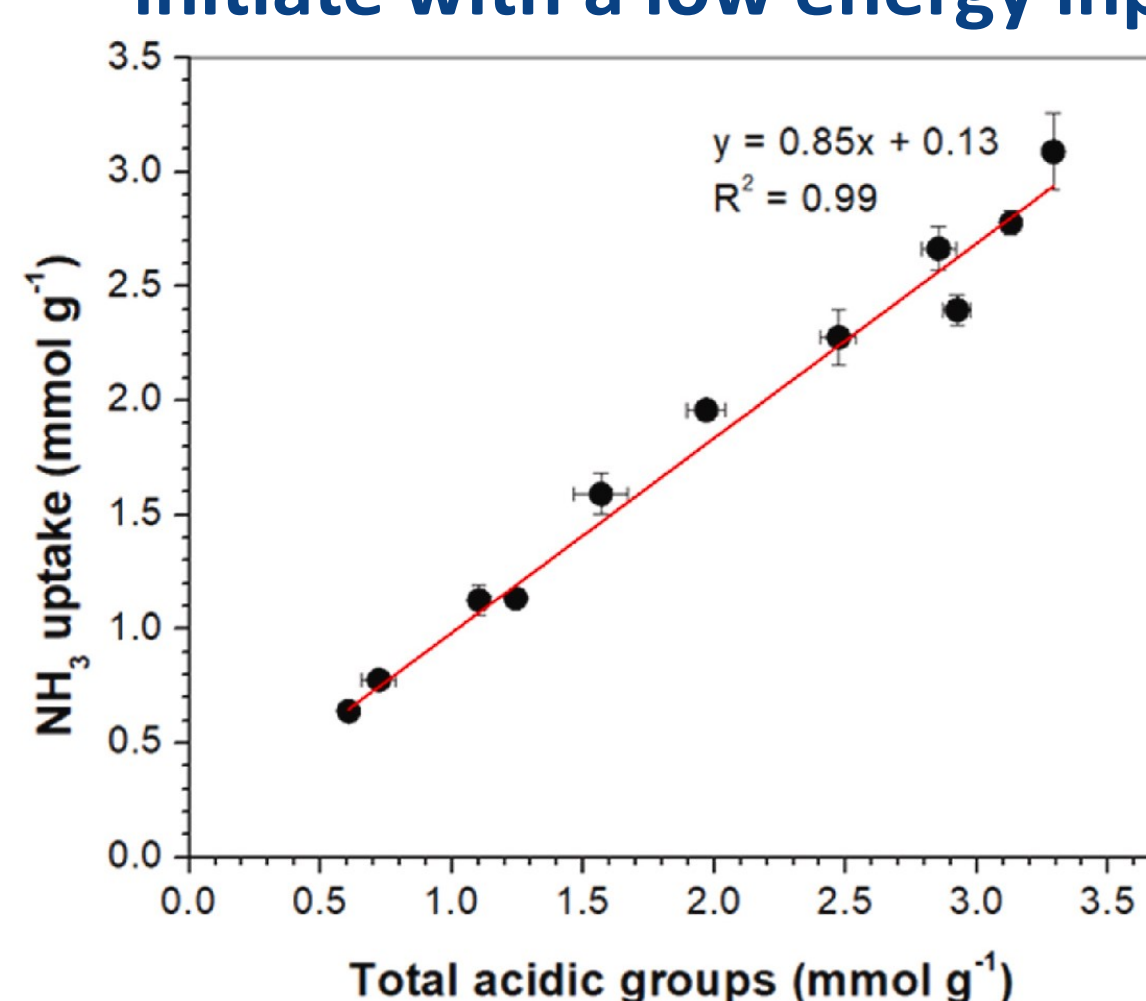
- Investigate the feasibility of using a thermal air oxidation method to dewater lignite and surface modify black coal and coal tailings to enhance  $\text{NH}_3$  adsorption.
- Evaluate the potential ability of modified coal materials to reduce  $\text{NH}_3$  loss from livestock manure and the underlying mechanisms.
- Explore the  $\text{NH}_3$  adsorption mechanisms on modified coal materials and the reaction kinetics of acidic group formation during thermal oxidation.

## Results

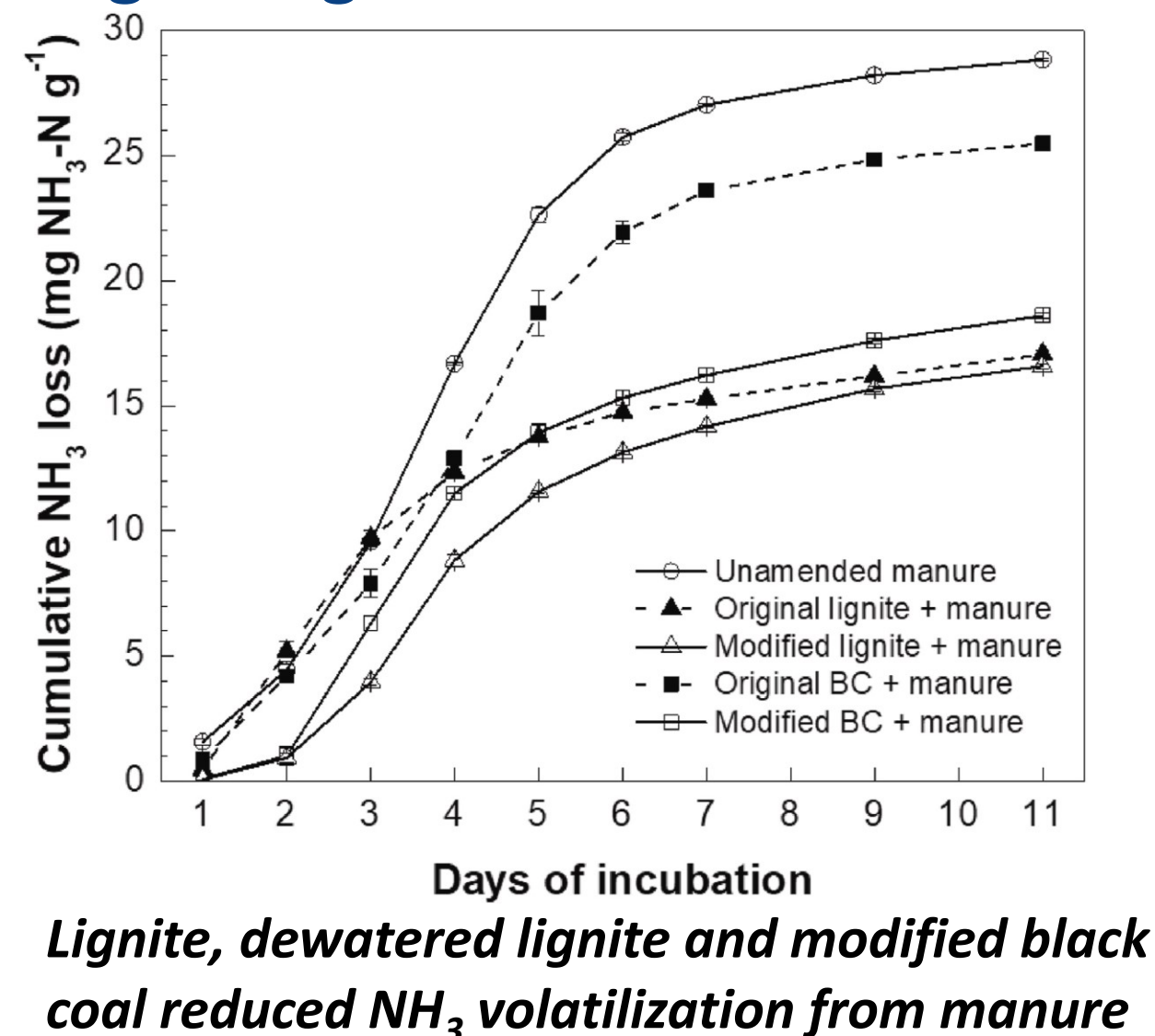
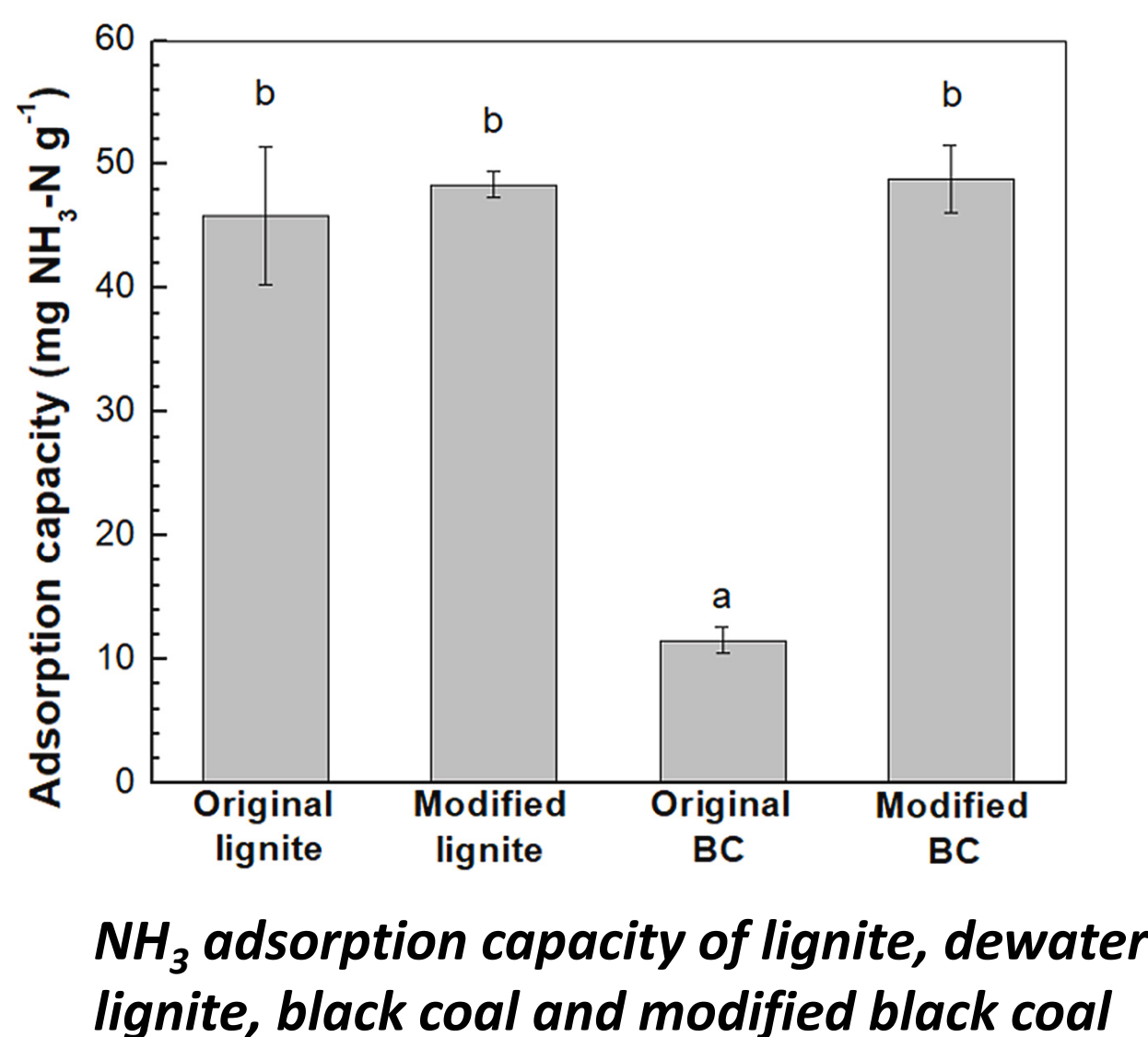
- Thermal air oxidation reduced the water content of lignite and would not increase the spontaneous combustion risk. Thermal air oxidation increased the surface chemistry properties and  $\text{NH}_3$  adsorption capacity of black coal.



- Acidic surface functional groups from thermal oxidation played a crucial role in  $\text{NH}_3$  adsorption on modified coal tailings.
- The relatively low activation energy of acidic group formation implies that the thermal air oxidation method is an effective approach to oxidize carbon surfaces for the generation of acidic functional groups and this reaction can initiate with a low energy input.



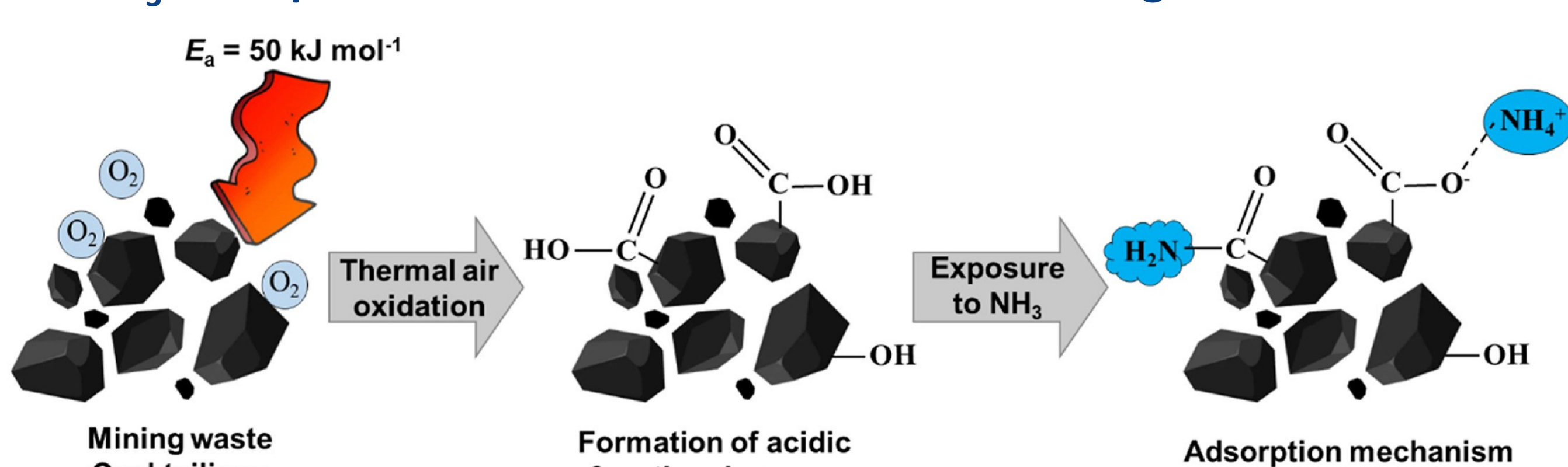
- Dewatered lignite and modified black coal reduced cattle manure  $\text{NH}_3$  volatilization to a similar extent as the original lignite.



Linear relationship between  $\text{NH}_3$  adsorption capacity and concentration of acidic surface functional groups

A relatively low activation energy ( $E_a$ ) for acidic group formation on coal tailings

- $\text{NH}_3$  adsorption mechanisms on modified coal tailings.



## Conclusions

- The research has demonstrated that thermal air oxidation is a simple and effective surface oxidative modification method to dewater lignite and increase the  $\text{NH}_3$  adsorption capacity of black coal and coal tailings. The acidic surface functional groups from oxidation played a crucial role in the adsorption process.
- The addition of modified lignite and black coal in cattle manure can reduce  $\text{NH}_3$  volatilization to a similar extent as the raw lignite and enhance N retention in manure.
- These findings suggest that modified coal materials are promising alternatives to lignite as additives to animal beddings where lignite is not available and offer potential for mitigation of  $\text{NH}_3$  loss in livestock farms, improvement of N retention in manure and development of a circular nutrient economy.

## References

- Zhang, W., Han, B., Wille, U., Butterley, C., He, J.-Z., & Chen, D. (2022). Surface Modification of Coal Tailings by Thermal Air Oxidation for Ammonia Capture. *J. Clean. Prod.*, 362, 132525.
- Zhang, W., Butterley, C., Han, B., He, J.-Z., & Chen, D. (2022). Modified Lignite and Black Coal Reduce Ammonia Volatilization from Cattle Manure. *J. Environ. Manage.*, 301, 113807.
- Zhang, W., Han, B., He, J.-Z., & Chen, D. (2020). Modification of Bituminous Coal by Air Oxidation to Increase Ammonia Capture. *J. Anal. Appl. Pyrolysis*, 151, 104930.
- Han, B., Zhang, W., He, J.-Z., & Chen, D. (2020). Lignite Ammonia Adsorption and Surface Chemistry After Dewatering. *Sep. Purif. Technol.*, 253, 117483.

## Acknowledgements

- Melbourne Research Scholarship, University of Melbourne
- Australia-China Joint Research Centre – Healthy Soils for Sustainable Food Production and Environmental Quality

School of Agriculture and Food, Faculty of Veterinary and Agricultural Sciences, The University of Melbourne, Parkville, VIC 3010, Australia

\*Email: zhangw13@student.unimelb.edu.au